

IWAKI ELECTROMAGNETIC METERING PUMPS





Solutions for chemical handling applications

# **Electromagnetic metering pumps** with precise flow monitoring,



# **Upgraded software** with new features and improved functions

# New features

- Feedback control is now available with digital pulse signal operation in addition to analog control.
- (Flowrate feedback operation using a pulse input enables easy replacement of existing equipment.)
- Alarm output can be programmed for either normally open or normally closed operation.

The EWN-Y electromagnetic pump combined with EFS flow sensor (option) provides accurate real time control & display of dosing rate.

The required flow rate is simply input to the pump. Through feedback from the EFS sensor, the pump constantly adjusts its speed to maintain the set dosing rate - even under changing temperature or suction & discharge pressure conditions.

The EFS is mounted directly on the pump to digitally display dosing rate per minute or hour - ALL WITHOUT RECALIBRATION.

The EWN-Y gives a proportional 4-20mA output signal of dosing rate and displays operating history such as total flow volume and poweron time.



With EFS flow sensor (option)

# , feedback & control

## **Displaying flow rate**

Pump flow rate may be displayed. In case the EFS flow sensor (option) is installed, the EWN-Y pump can display accurate real time flow rate without any calibration.

#### Feedback control (with EFS)

Flow rate monitoring of individual strokes by the EFS sensor enable fast response feed back control. The feedback control maintains the set capacity by manually or externally with analog input signal.

#### **Discharge detection**

Direct connection to the IWAKI FCP or FCM flow counter (excluding certain low- pressure models) allows effective monitoring of pump discharge (number of shots). Gas lock, abnormal pressure (only with FCP), etc., are also detectable.

# Alarm output and analog output functions are provided as standard function

Two types of alarm outputs and analog output are provided as standard functions. The analog output can be used for flow rate monitoring.

## Waterproof structure (IP65)

With the aim of improving resistance to exposure to liquid, the controller unit is installed on the back of the pump and the control panel is protected with a cover as standard equipment.

A rubber gasket is provided between the pump head and the bracket to prevent water from entering from the periphery of the pump head.

### **Multi hose connection**

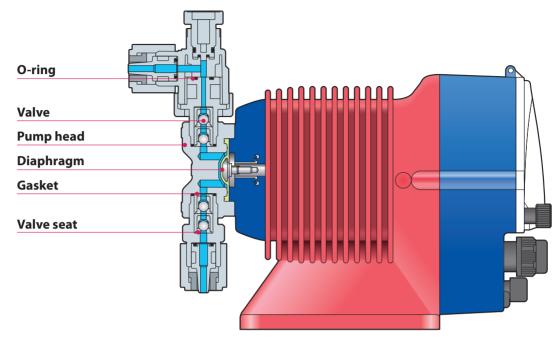
The use of a new hose stopper eliminates a twist in tube connection.





# **Technical data**

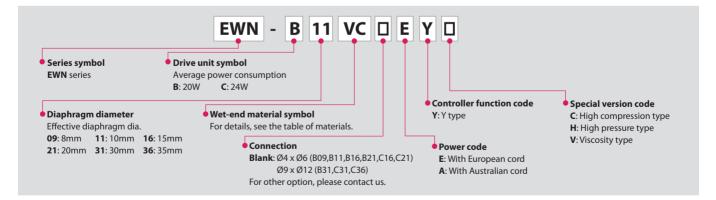
# Construction



# Wet-end materials

	Pump head	Valve	Valve seat	O-ring	Diaphragm	Gasket	
VC	PVC	Alumina ceramics	FKM	FKM	PTFE+EPDM	PTFE	
VH	GFRPP PVDF	Hastelloy C276	EPDM	EPDM			
PC		Alumina ceramics	FKM	FKM			
PH		Hastelloy C276	EPDM	EPDM			
FC			Alumina ceramics	PCTFE	-	(EPDM of Diaphragm	
тс		Alumina Ceramics	FKM	FKM	is not wet-end.)		
SH	SUS316	Hastelloy C276	SUS316	-			

# **Pump identification**



## **Specifications of pump**

Model		B11	B16	B21	D21	B31 C16	C21	C31	C36	
Model	Model		ы	021	051	CIU			VC/VH/PC/PH	FC/SH/TC
	L/hr	2.3	3.9	6.0	12.0	4.8	7.8	16.2	25.2	24.6
Capacity	mL/min	38	65	100	200	80	130	270	420	410
	mL/shot	0.05 to 0.1	0.09 to 0.18	0.14 to 0.28	0.28 to 0.56	0.09 to 0.22	0.14 to 0.36	0.3 to 0.75	0.47 to 1.17	0.46 to 1.14
Rated discharge pressure	MPa	1.0	0.7	0.4	0.2	1.0	0.7	0.35	0.2	0.2
Max. pressure	MPa	(1.4)	(0.8)	(0.5)	-	(1.2)	(0.8)	-	-	-
Stroke rate	% (spm)	0.1 to 100 (1 to 360)								
Stroke length range	Stroke length range % (mm) 50 to 100 (0.5 to 1.0)		40 to 100 (0.5 to 1.25)							
Current	А	0.8			1.2					
Average power consumption W 20			24							

Each discharge capacity shown above is at discharge pressure (stroke length 100%, stroke rate 100%) and increases as a discharge pressure reduces.
 The performance is based on pumping clean water at ambient temperature at rated voltage.

Liquid temperature - VC/VH types: -10 to 40°C. PC//PH/FC/SH/TC types: -10 to 60°C
 Max pressure is not guaranteed under any discharge condition. Max pressure of PVC type is 1.2MPa. Please contact us for details.

# **Specifications of controller**

Model			EWN-Y	With EFS	Without EFS				
			MAN(Manual)	•	•	0.1-100.0%(1-360spm)			
	MAN control		Feedback control	٠	N/A	0.1 - 999.9mL/min 0.001 - 59.994 L/H 0.001 - 15.828 GPH			
			DIV	N/A	•	/1-9999			
			MULT N/A · x1-9999		x1-9999				
Operational mode			Analog rigid	•	•	4-20, 20-4, 0-20, 20-0mA proportional control to stroke rates			
	EXT control		Analog variable	Analog variable • • • • 2 - point programmable (set point 1 and 2, flow rate or stroke rate)		2 - point programmable (set point 1 and 2, flow rate or stroke rate)			
			ВАТСН	•	N/A	0.1 - 99999.9 mL 0.001 - 99.999 L 0.001 - 26.385 G			
			PLS (pulse operation)	•	•	2 - point programmable (set point 1 and 2, flow rate or stroke rate) <sup>Note 1</sup>			
	LCD		14seg-5digits backl Operating condition	it LCD ns and Flow rates	etc				
Display		ON	A 2-color LED lights	in orange when t	urning on power a	and in green during operation.			
	LED	STOP	A 2-color LED lights	in red when recei	ving the STOP sig	nal and in orange when receiving the PreSTOP signal.			
		OUT				nal to external devices.			
Keypad	5keys			START/STOP, EXT, ▲(UP), ▼(DOWN), Disp					
	STOP/Pre-STOP		Pump keeps running when Pre-STOP is activated. Pump stops when STOP is activated.						
	Prime		Pump runs at max. stroke rate while up and down keys are pushed.						
Control function	Key lock		Key can be locked and unlocked.						
	Inter lock			Operation stop at contact input <sup>Note 2</sup>					
	Reading calibration	on	Reading adjustment of flow volume per shot						
	Buffer		ON/OFF of the batch control buffer memory						
	Pulse signal inp for batch contr	ol	No voltage contact or open collector <sup>Note 3</sup>						
	Analogue		0-20mADC (Input resistance is 220Ω.)						
Input	STOP/Pre-STOP (Level sensor)		No voltage contact or open collector <sup>Note 3</sup>						
mput	AUX		No voltage contact or open collector <sup>Note 3</sup>						
	Interlock		No voltage contact or open collector <sup>Note 3</sup>						
	Batch		No voltage contact or open collector <sup>Note 3</sup>						
	Pulse		No voltage contact or open collector <sup>Note 3</sup>						
	OUT1		No voltage contact (Mechanical relay), 250VAC 3A (Resistive load) Enable or disable the alarms of STOP, Pre-STOP, Interlock, Batch, Out of measurement and Poor flow <sup>Note 4</sup>						
Output OUT2 Analogue			No voltage contact Enable or disable the	(PhotoMOS relay) alarms of STOP, Pre-	, AC/DC24V 0.1A STOP, Interlock, Batc	h, Out of measurement and Poor flow or Synchronous output (sensor/pump) <sup>Note 3</sup>			
		4-20mA DC (Allowable load resistance : 500Ω)							
Data logging		Total flow volume Total number of strokes (1=1000 shots) Total number of signal outputs (OUT1) Total number of signal outputs (OUT2) Total power connection time Total operating time							
Buffer memory			Nonvolatile memor	у					
Power voltage <sup>Note 5</sup>			100-240VAC 50/60Hz						

Note 1: The maximum frequency of the input puls is 500Hz (Duty 50:50). Note 2: The setting can be programmed to "operation starts at contact input". Note 3: The maximum applied voltage from the pump to an external contact is 12V at 2.3mA. When using a mechanical relay, its minimum application load should be 1mA or below. Note 4: STOP/ Pre-STOP/ Interlock/ Batch completion outputs are enabled separately. Output can be programmed to open or close with Alarm. Note 5: Observe the specified power voltage range. Otherwise failure may result. The allowable power voltage range is 90-264VAC

# **Optional accessories**

# Sensors

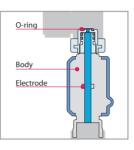
## • EFS flow sensor

The EFS flow sensor is an electromagnetic flow sensor for the electromagnetic metering pump, EWN-Y series. The flow sensor can measure the volume per stroke of pulsating output without the assistance of pulsation dampeners.



#### · Constructions and materials

	FT	FH	FF			
O ring	FKM	EPDM	FKM			
Body	PVDF					
Electrode	Titanium Hastelloy C22 or equivalent					



#### · Specifications

Applicable pump	EFS-05	EWN-B11, B16, B21, C16, C21-Y		
	EFS-10	EWN-C31, C36-Y		
Available medium	Minimum conductivity 10mS/cm			
Liquid temp.	0 to 60 °C			

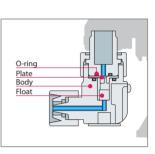
#### FCM flow checker

The FCM is a simple flow checker for the electromagnetic metering pump. A magnet molded float sensor and proximity switch detects pulsation of dosing output.



#### · Constructions and materials

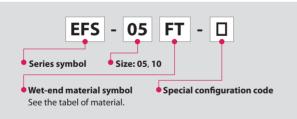
	VC	VH			
Body	PVC				
Float	PVC				
Plate	PVC				
O ring	FKM	EPDM			



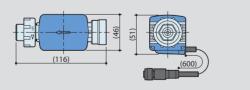
#### · Specifications

Power voltage	5-24VDC
Max consumption current	8 mA
Max load capacity	15 mA
Output	NPN Open collector
Frequency	Max 6 Hz
Pulse output range	Min flow rate: 0.1 mL/shot Min discharge pressure: 0.2 MPa Max discharge pressure depends on each pump spec. Pump stroke rate: 1-360 spm Pump stroke length: Fixed to 100% (Factory setting)

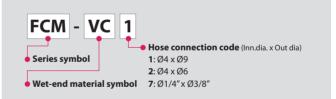
#### Identification



#### · Dimensions in mm



· Identification



## Accessories

## Check valve CAN / CBN / CS

This has the function of a non-return valve and prevents siphon and overfeed.

CAN: Available in PVC and GFRPP.

**CBN**: In-line type to be connected in the middle of a hose; made of PVC.

CS: Made of stainless steel for SH type.



## $\cdot$ Specifications

Model	Connection		Set		Material		Applicable
model	Inlet mm	Outlet mm	MPa	Body	Spring	O-ring	pump
CAN-1VC (1V)	4x6, 5x8		0.17+0.04			FKM	
CAN-1VE (1E)	6x8, 6x12		0.17±0.04			EPDM	EWN-B09, 11,
CAN-1VC-H (1E)	4x9, 4x6 6x8,		0.17+0.04			FKM	16, 21, C16, 21
CAN-1VE -H(1E)	6x12 9x12 6x12	R3/8 and	0.17±0.04	PVC (GFRPP/ CFRPP)	Hastelloy C276	EPDM	
CAN-2VC (2V)		R1/2	0.17±0.04			FKM	EWN-C31 EWN-B31, C36
CAN-2VE (2E)						EPDM	
CAN-2VCL (2VL)			0.05 + 0.04 - 0.03			FKM	
CAN-2VEL (2EL)	9x12					EPDM	
CBN-1VC	4x6	, 5x8	0.17+0.04	PVC	Hastelloy C276	FKM	EWN-B09, 11, 16, 21, C16, 21
CBN-1VE	6x8,	6x12	0.17±0.04	, ive		EPDM	
CS-1S	Rc1/4	Rc1/4	0.2±0.03	SUS316	Hastelloy C276	_	EWN-B11, 16, 21, C16, 21, 31
CS-1SL			0.05±0.03				EWN-B31, C36

### Siphon preventing valve BVC

Made of PVC or GFRPP consisting of non-metalic parts.

#### Specifications

	-						
	Connection		Set	Mate	erial	Annlinghia num	
	Model	Inlet mm	Outlet mm	MPa	Body	O-ring	Applicable pur
	Note BVC-1	4x6 9x12	R3/8 or R1/2	0.2 or 0.05	PVC	FKM or EPDM	All models

Note: Different models are available. Please contact for particulars.

#### Multi-function valve MFV



This valve has the multi-function of air vent, pressure release inside pipe, pressure releaf and back pressure val

#### Specifications

Model	Tube connection	Set pressure		Material	Applicable pump
		Back pressure valve	Relief valve		
MFV-HTC	4x6mm, 5x8mm,	0.25±0.1 MPa	1.25±0.2 MPa	PVDF / FEPM / PTFE+EPDM*	EWN-B11, 16, 21, C16, 21, 31, 36
MFV-MTC	6x8mm, 6x12mm, 9x12mm, 10x12mm, 1/4x3/8, 3/8x1/2	0.25±0.1 MPa	0.55±0.1 MPa		
MFV-LTC		0.1±0.05 MPa	_	*(Not a wet end)	

#### Foot valve FS / FSP / FSTC

This foot valve with a strainer is made of PVC or GFRPP.



#### Specifications

Model	Tube connection	Material	Applicable pump
FSV	4x6mm 5x8mm	PVC / FKM / Alumina ceramic	
FSE		PVC / EPDM / HastelloyC276	
FSPV	6x8mm 6x12mm	GFRPP / FKM / Alumina ceramic	All models
FSPE	9x12mm	GFRPP / EPDM / HastelloyC276	
FSTC	10x12mm	PVDF / FKM / Alumina ceramic	

## Chemical tank EXDT

This is a polyetylene round tank.



Capacity: 35, 60, 100, 200 or 300L

#### • Priming set PS

Made of PVC furnished

with level sensor(s) and foot valve.



#### Specifications

Model	Level switch Connection mm		Length mm
PS-1	Single	4x6, 5x8, 6x8, 6x12, 9x12	520, 650, 810, 1000, 1350
PS-2	Double	4x0, 3x0, 0x0, 0x12, 9x12	520, 720, 810, 1000, 1350

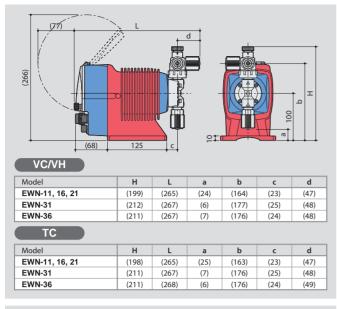
### • Pulse oscillating flow meter

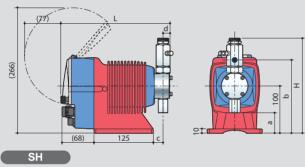


#### Specifications

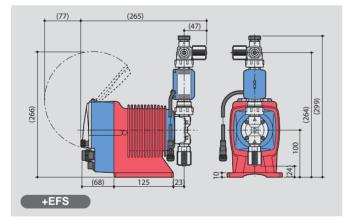
Connection	Max. capacity	Range of pulse		
		1xOutput pulse against 0.25L		
3/4"	5m³/h	1xOutput pulse against 0.50L		
		1xOutput pulse against 1.00L		
		1xOutput pulse against 0.25L		
1"	12m <sup>3</sup> /h	1xOutput pulse against 0.50L		
		1xOutput pulse against 1.00L		
1 1/2"		1xOutput pulse against 0.25L		
	20m <sup>3</sup> /h	1xOutput pulse against 0.50L		
		1xOutput pulse against 1.00L		

# **Dimensions in mm**





Model	Н	L	а	b	c	d
EWN-11, 16, 21	(201)	(232)	(44)	(155)	(22)	(15)
EWN-31	(213)	(233)	(34)	(167)	(23)	(15)
EWN-36	(216)	(233)	(32)	(170)	(23)	(15)





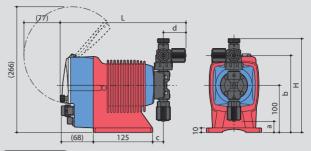
**iP Service SA** 

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Caution for safety use: Before use of pump, read instruction manual carefully to use the product correctly.

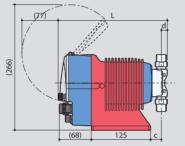
Our products and/or parts of products fall in the category of goods contained in control list of international regime for export control. Please be reminded that export license could be required when products are exported due to export control regulations of countries. Legal attention related to export.

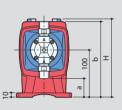
CAT-E 0055-03



PC/PH

Model	н	L	а	b	с	d
EWN-11, 16, 21	(199)	(265)	(24)	(164)	(23)	(47)
EWN-31	(212)	(267)	(6)	(177)	(25)	(48)
EWN-36	(211)	(267)	(7)	(176)	(24)	(48)





FC						
Model	н	L	а	b	с	d
EWN-11, 16, 21	(166)	(231)	(40)	(160)	(23)	(13)
EWN-31	(177)	(236)	(23)	-	(25)	(16)
EWN-36	(177)	(235)	(23)	-	(24)	(16)

Actual pumps may differ from the photos. Specifications and dimensions are subject to change without prior notice. For further details please contact us.